

Suitablility and Safety Aspects of Cereals and Pseudocereals for Gluten-Free Foods

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Different Meanings of Gluten

Gluten (Latin = glue)

1. Starch industry

- **Gluten:** water-insoluble by-product of starch preparation
- From wheat: vital gluten → food, non-food, feed applications
- From maize: corn gluten → feed

2. Cereal chemistry

- **Gluten:** proteins (techno-functional) from wheat gluten

3. Coeliac disease

- **Gluten:** Coeliac-active proteins/peptides from wheat, rye, barley and their crossbreeds and possibly oats
- Defined in the Codex Alimentarius-Standard for gluten-free foods

Prolamins: alcohol-soluble part of gluten

Glutelins: alcohol-insoluble part of gluten

Cereals and Pseudocereals

- Cereals: Plants belonging to the family of the *Poaceaea* (grasses) that are used for human nutrition
 - Wheat, rye, barley
 - Oats
 - Maize, rice sorghum
- Pseudocereals: Plants not belonging to the *Poaceae* but are used and processed like cereals:
 - Buckwheat, amaranth, quinoa
- Coeliac-safe raw materials
 - Are **gluten-free 'by nature'** (maize, rice sorghum, buckwheat, amaranth, quinoa)
 - Derive from gluten-containing cereals and have been been **rendered gluten-free** (e.g. wheat starch)
 - Must not be **contaminated** with gluten by any of the gluten-containing grains

Gluten Proteins

Source: Kampffmeyer Food Innovation



Endosperm

- Are **storage proteins**, which are only present in the starchy endosperm of the kernel
- Several hundred components
- 5 - 10 % of kernel dry mass
- Approximately 80 % of total kernel protein
- Only function: supplying the germ with nitrogen and amino acids during germination
- Poor nutritional value (low content of essential amino acids)
- Gluten proteins of wheat are responsible for the unique baking performance of wheat flour

Classification of Gluten Proteins

- Recently, amino acid sequences of all storage protein types of wheat, rye and barley have been determined

Protein type	Wheat	Rye	Barley
Prolamins (monomeric)	ω -gliadins	ω -secalins	C-hordeins
	α -gliadins	-	-
	γ -gliadins	γ -40k-secalins	γ -hordeins
Glutelins (polymeric)	HMW-glutenins	HMW-secalins	D-hordeins
	LMW-glutenins	γ -75k-secalins	B-hordeins

- Oats: Up to date no commonly accepted classification!

Safety Aspects

- Codex Alimentarius and Regulation (EG) No. 41/2009
 - Thresholds: 20 mg gluten/kg and 100 mg gluten/kg
- Suitable methods are required to quantify the gluten content of (gluten-free) foods
- Requirements for the analysis of the gluten content of foods
 - **Methods** that are sensitive enough to quantify gluten concentrations well below 20 mg/kg and suitable for routine analysis
 - An **independent reference method** to verify the routine method
 - A **reference material** for method calibration with distinct protein(type) or peptide content to convert the measured signal into prolamin/gluten concentration

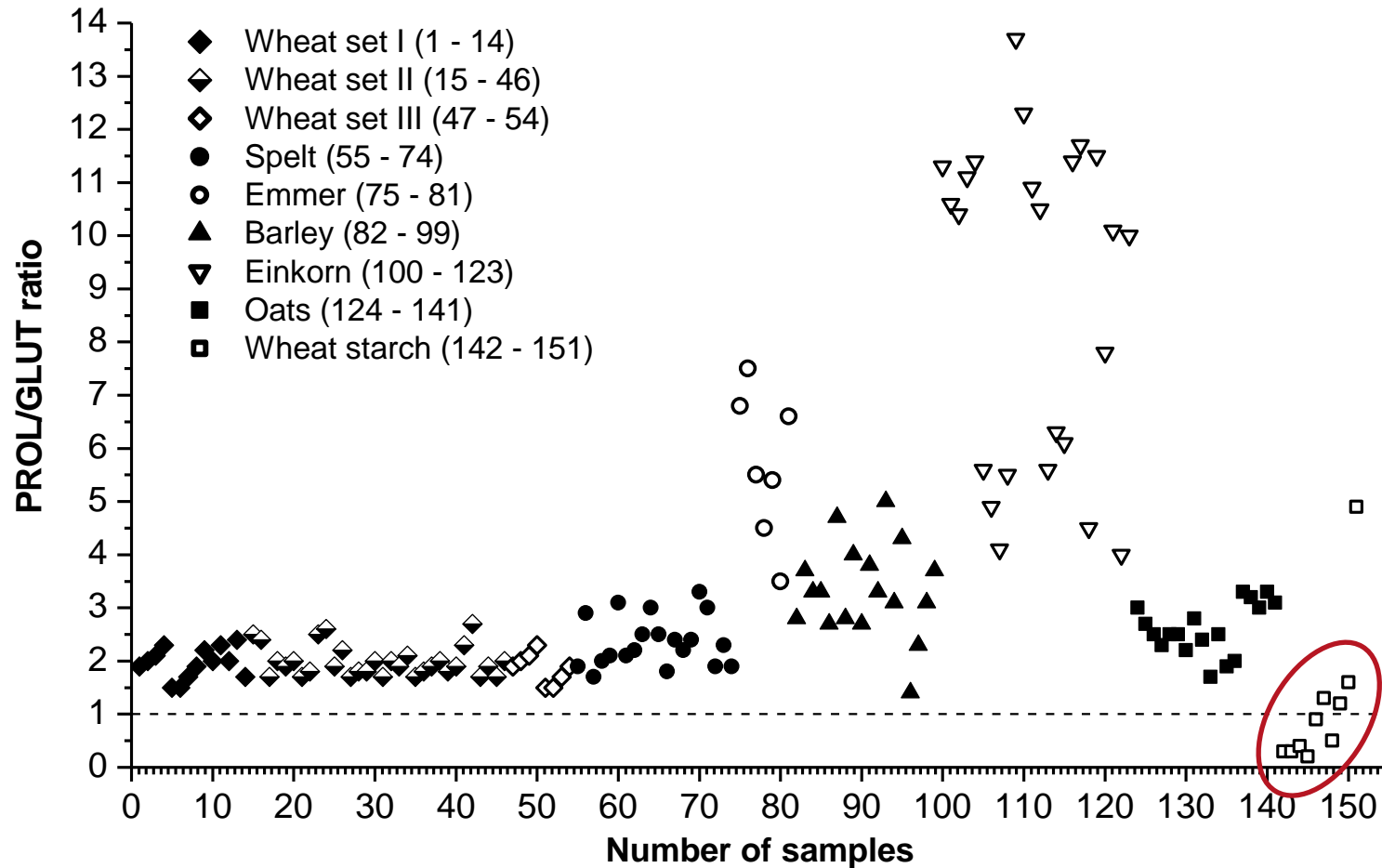


label for gluten-free foods

State-of-the-Art of Gluten Analysis

- A **reference material** for method calibration is available, but is not certified
- **Methods** with sufficient sensitivity are available (ELISA)
- **Reference methods** are available, but they are not (yet) suitable for food analysis
- Currently no accepted method to determine the gluten content directly by measuring **all** responsible proteins
- Gluten is currently determined by quantifying prolamins and multiplying the prolamins content by **factor 2** to obtain the gluten content

Prolamin/Glutelin Ratios



- PROL/GLUT ratios < 1 only occur in starch samples

Gluten Analysis – Methods

- Real-time PCR

(Sandberg et al., 2003; Zeltner et al., 2009; Mujico et al., 2011)

- 😊 Specific detection of wheat, rye, barley and oats
- 😊 Q-PCR of wheat with a limit of detection (LOD) around 1.5 mg gliadin/kg
- 😊 Screening method for the presence of gluten-containing cereals
- 😞 Not suitable for heated or partially hydrolyzed samples
- 😞 Detects DNA and not protein (→ no gluten quantitation possible!)

Gluten Analysis – Methods

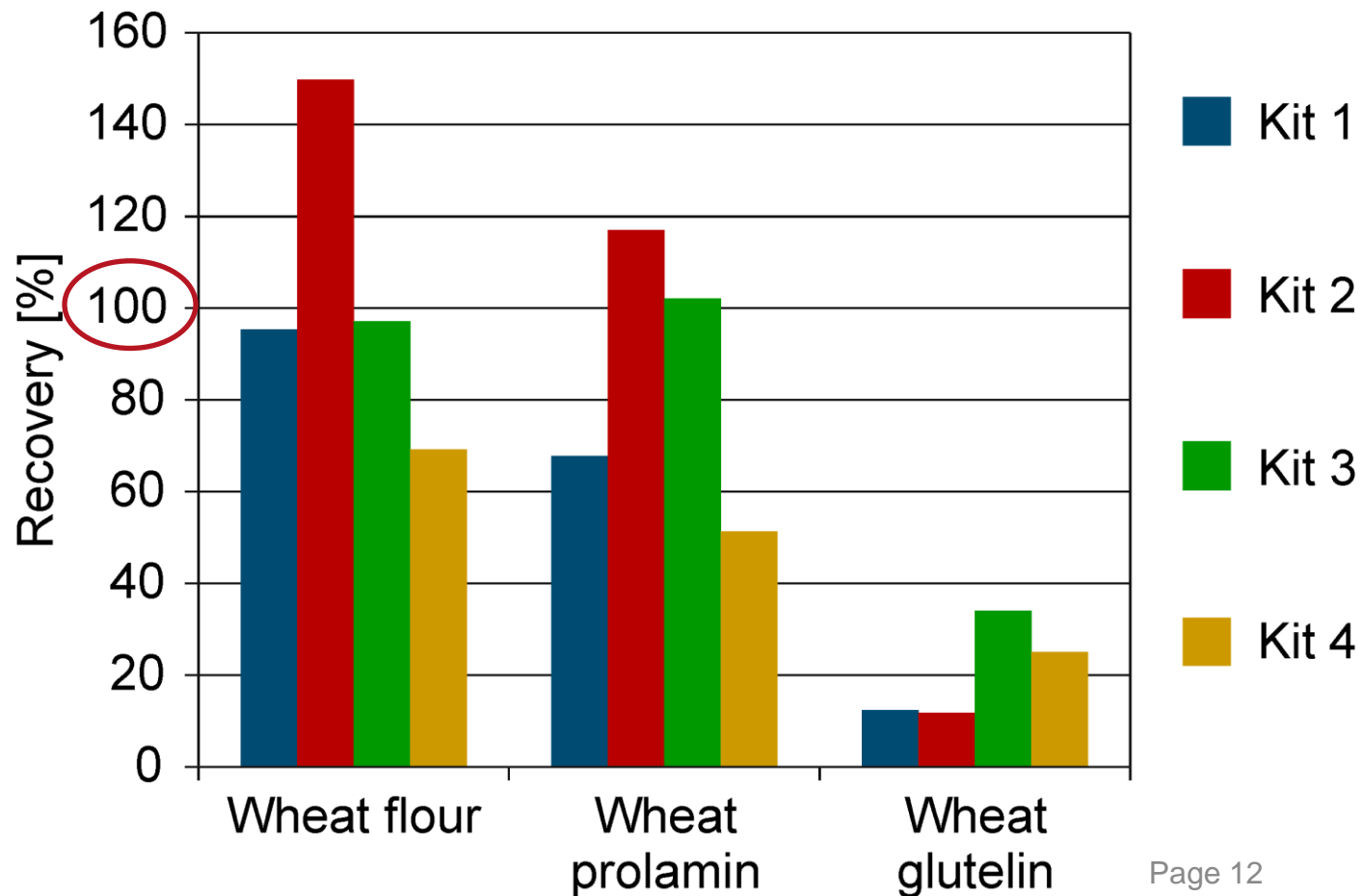
- MALDI-TOF mass spectrometry of intact proteins
(Camafeita et al., 1998; Hernando et al., 2003)
 - 😊 Detection of the characteristic mass profiles of prolamins
 - 😞 Not sensitive enough with a LOD around 100 mg gliadin/kg
- LC-MS/MS of enzymatic digests of gluten proteins
(Weber et al., 2009; Sealey-Voyksner et al., 2010)
 - 😊 Highly sensitive detection of peptides with LODs below 0.03 mg/kg
 - 😊 Potential for being a references method for gluten quantiation
 - 😞 Difficult calculation of the gluten content from the amount of peptide
 - 😞 Currently no comprehensive method for wheat, rye, barley, and oats
 - 😞 Expensive and sophisticated equipment necessary
 - 😞 Stable isotope labeled internal standards required

Gluten Analysis – Methods

- Immunochemical Methods (enzyme-linked immunosorbent assays, **ELISA**) (Valdes et al., 2003; Morón et al., 2008; Mujico et al, 2012)
 - 😊 Sufficient sensitivity with LODs of 1.5 mg gliadin/kg
 - 😊 Fast and suitable for routine analysis
 - 😊 No special equipment needed
 - 😊 Ridascreen® Gliadin ELISA based on the R5-antibody has been approved as “Official First Action” method by AOAC International and is currently endorsed as a ‘Type 1 Method’ by Codex Alimentarius
 - 😞 Strongly dependent on the reference protein for calibration
 - 😞 Only determination of specific prolamins types
 - 😞 Calculation of the gluten content from the prolamins content
 - 😞 Different sensitivity of kits for different cereal species
 - 😞 Different sensitivity depending on the antibody used

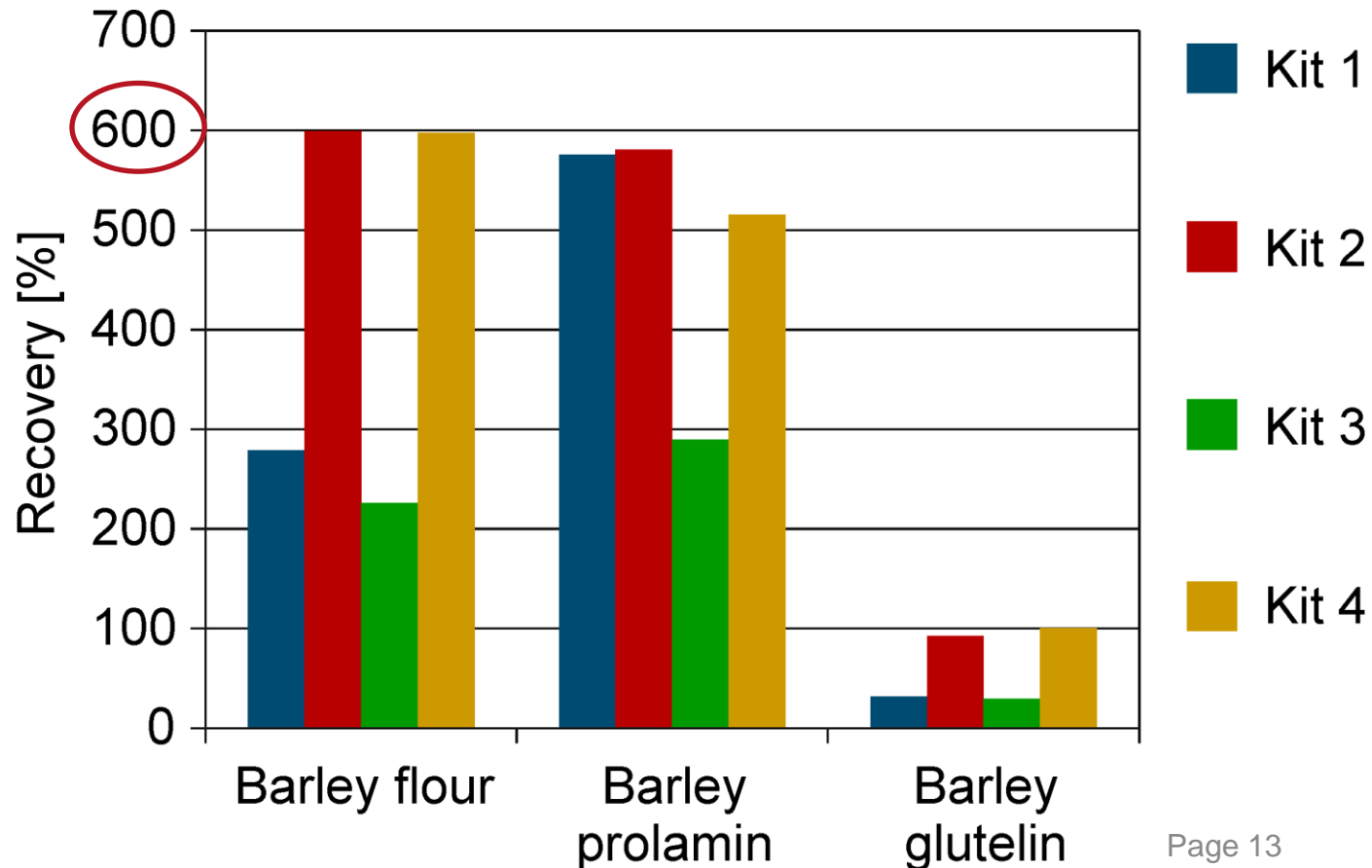
Wheat: Recovery With Different ELISA Kits

- Prolamin target content: 30 mg/kg (= 100 %)



Barley: Recovery With Different ELISA Kits

- Prolamin target content: 30 mg/kg (= 100 %)



Gluten Analysis – State-of-the-Art

- **RP-HPLC-UV** (Wieser et al., 1998; Wieser and Koehler, 2009)
 - 😊 Real gluten (prolamin + glutelin) content can be determined
 - 😊 Absolute quantitation with any protein reference possible
 - 😊 Routine application possible
 - 😊 Provides basic data on gluten composition
 - 😞 Not sensitive enough with a limit of quantitation around 250 mg/kg
 - 😞 Possible interferences of other proteins present in food samples
→ limited to raw materials due to low selectivity

Perspectives – Future Developments

- New protein reference(s) suitable for **each** method needed
- ELISA
 - New antibodies
 - Detection of **all** protein types ($\Sigma_{(\text{types})} = \text{gluten}$)
 - Specificity for different cereal species?
 - Improvement of gluten quantitation in fermented foods
- Non-immunochemical methods
 - LC-MS analysis of storage proteins ($\Sigma = \text{gluten}$) or peptides?
 - How to report peptide concentrations?
 - Selection of suitable sequences (toxic/non-toxic but conserved epitopes)
 - Absolute quantitation without stable isotope labeling?
 - Gel permeation chromatography with fluorescence detection (**GP-HPLC-FLD**) of gluten proteins (autofluorescence or labeling)

Wheat Starch: Comparison GP-HPLC-FLD and ELISA

- Quantitative data [mg/kg]; $\text{Gluten}_{\text{ELISA}} = 2 \times \text{Gliadin}_{\text{ELISA}}$

Sample	Gluten (GP-HPLC-FLD)	Gluten (ELISA competitive)	Gluten (ELISA Sandwich)	Gliadin/ Glutenin
Gf W1 _(f)	7	16	8	n.c.*
Gf W3 _(f)	43	32	14	0.48
Gf W5 _(f)	26	10	6	n.c.*
W1 _(t)	26	46	16	1.02
W3 _(f)	52	22	20	0.30
W4 _(f)	250	104	46	0.38
W5 _(f)	31	20	16	0.91
W7 _(f)	43	170	66	2.38
W8 _(f)	10189	11590	11904	3.19
W9 _(t)	< 5	n.c.*	n.c.*	n.c.*
W11 _(t)	800	298	414	1.08

* not calculable; (f) = food grade; (t) = technical; Gf W = wheat starch labelled as gluten-free; W = wheat starch with no specification of gluten content

Conclusions

- Gluten analysis is an analytical challenge because
 - gluten has an extremely complex composition and
 - gluten from different cereals species shows homologies but also distinct differences
- ELISA methods are state-of-the art in gluten analysis
- Unprecise gluten quantitation due to calculation on the basis of a fixed prolamin/glutelin ratio of 1
- New antibodies for both prolamins and glutelins would enable analytical determination of the gluten content instead of calculation
- Need for independent analytical methods to confirm ELISA results: LC-MS, HPLC-Fluorescence Detection
- The determination of the "true" gluten content of many (gluten-free) foods appears to be not possible to date and remains a challenge!

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You for your attention!